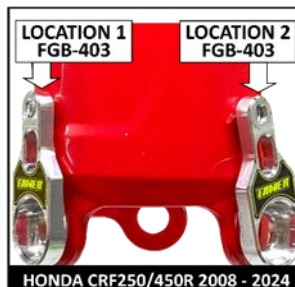


FORK GUARD BRACKET INSTALLATION INSTRUCTIONS

A Fork Guard Bracket is an optional part that mounts to the lower bolt of the fork guard helping to secure the fork guard due to the added stresses induced by any starting device on the plastic fork guard.

| PRODUCT | YEAR | PART # | LOCATION | BOLT |
|---|-------------|---------|----------|-----------|
| HONDA CR/CRF BIG BIKES | 2008 - 2024 | FGB-403 | 1 & 2 | M6 x 20mm |
| KAWASAKI KXF250/450 | 2014-2024 | FGB-401 | 1 | M6 x 20mm |
| | 2016-2023 | FGB-408 | 1 | M6 x 20mm |
| YAMAHA YZ250F | 2016-2023 | FGB-401 | 2 | M6 x 25mm |
| | 2024 | FGB-407 | 1 & 2 | M6 x 20mm |
| YAMAHA YZ450F | 2016-2022 | FGB-408 | 1 | M6 x 20mm |
| | 2016-2022 | FGB-401 | 2 | M6 x 25mm |
| | 2023-2024 | FGB-407 | 1 & 2 | M6 x 20mm |
| YAMAHA YZ125/YZ250 2 STROKE | 2016-2024 | FGB-408 | 1 | M6 x 20mm |
| KTM - HUSQVARNA - GASGAS 65cc & 85cc | 2020-2024 | FGB-401 | 1 | M6 x 20mm |
| COBRA CX50 & CX65 | 2021-2024 | FGB-408 | 1 | M6 x 20mm |
| KTM - HUSQVARNA - GASGAS 125cc & Larger Bikes | 2016-2024 | FGB-404 | 1 | M6 x 35mm |



HONDA CRF250/450R 2008 - 2024



KAWASAKI KX250/450F 2014 - 2024



YAMAHA YZ250F 2024
YAMAHA YZ450F '23-'24



YAMAHA YZ450F '16-'22
YAMAHA YZ250F '16-'23
YAMAHA YZ125/250 '16-'24



KTM-GASGAS-HUS 65/85cc '20-'24



COBRA CX50/65 '21-'24

LOCATION 1 = This location for only 1 Fork Guard Bracket per fork guard - Use this P/N bolt length for your make/model

LOCATION 2 = If using 2 Fork Guard Brackets, this is the P/N needed for 2nd location mounting and bolt length for your make/model

- Verify you have the correct Fork Guard Bracket for your application with the part numbers listed in the chart above.
 - Remove the fork guard from bike that will have a holeshot device on it. See images for proper mounting locations.
 - Place the Tamer fork guard bracket in position. Some installs may be angled to fit correctly. Now tape bracket in place with masking tape.
 - Using a 1/8" drill bit, drill through the top screw hole in the bracket, and through the plastic of the fork guard. Remove the bracket and set aside.
 - Drill a 3/16" hole through the 1/8" hole and slightly countersink the hole from the backside of the fork guard, recessing the screw head.
 - Apply Loc-tite to screw threads and install screw through plastic from the backside of the fork guard and tighten the Tamer Fork Guard Bracket in place.
- If your bracket came with 2 different bolt lengths, look at the chart above to determine which bolt you should use for your year/make/model. Apply Loc-tite to threads of fork guard bolt supplied by Tamer. Install plastic fork guard back onto motorcycle fork. You will use the Tamer fork guard bolt instead of the stock bolt that came on the bike.

FORK GUARD BRACKET INSTALLATION FOR KTM, HUSQVARNA & GAS GAS

- Verify you have the correct Fork Guard Bracket for your application with the part numbers listed in the chart above.
- Remove the fork guard from bike that will have a holeshot device on it.
- Provided, are 2 different length spacers. These spacers are for fitment depending on the brand of plastic. Try both length spacers and make sure to use the correct spacers for correct fitment. If installing the FGB-404 on the 2022 or older models, you will not use any spacers. Install spacers into plastic fork guard. Longer side of spacer inserts into the fork guard bolt holes. Install the bracket onto spacers. Spacers will ONLY fit one way. Install the included Tamer bolts through the holes to keep the bracket in place. Tape the bracket to further secure it in place.
- Using a 1/8" drill bit, drill through the two screw holes in the bracket and through the plastic of the fork guard. Remove the bracket and set aside.
- Drill a 3/16" hole through the 1/8" hole and slightly countersink the hole from the backside of the fork guard, recessing the screw head.
- Apply Loc-tite to screw threads and install screws through plastic from backside of the fork guard and tighten Tamer Fork Guard Bracket in place.



If you have a 2022 or older model, you will need 2 M6 x 25mm bolts. If using the long spacers, you will use the M6 x 35mm longer bolts. If using the short spacers, you will use the M6 x 30mm shorter bolts. Once you determine which bolts are needed, apply Loc-tite to threads of Tamer supplied fork guard bolts. Install plastic fork guard back onto motorcycle fork. **DO NOT USE LONGER BOLTS THAN NEEDED. YOU WILL DAMAGE FORK TUBE.**